

TECHNICAL DATA SHEET



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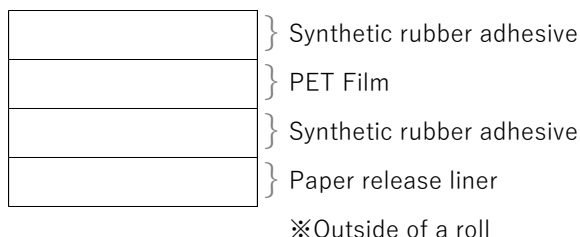


1Y10A1 E Color & Comfort

Polyester Film Based Double Coated Adhesive Tape

DAITAC® #8625ER-140

Construction



Characteristics

- ✓ Excellent adhesion and durability
- ✓ Excellent adhesion to LSE substrates (polyolefin plastic, rubber and thermoplastic elastomers.)
- ✓ Product does not use the 6 restrictive substances of the RoHS Directive.

Applications

- ✓ Used in application for bonding rubber grips and rubber padding.

Properties

Test item	Condition	Substrate	Unit	#8625ER-140
Thickness	Except release liner	-	mm	0.14
180 deg. peel strength	Conform to JIS Z0237	SUS (hairline)	N/20mm	29
		ABS	N/20mm	26
		PP	N/20mm	26
		CR Rubber	N/20mm	8
		SUS (hairline)	N/20mm	10
Static shear	40°C, 0.5kg	SUS (hairline)	hr	24 <

- **Remarks** Adhesion to rubber materials may decrease with age due to the migration of chemicals within the rubber. Make sure to check chemical migration in advance before using this product.

- **Size** 1,060mm in max width 50m in length

DIC Corp.

Composite Materials Product Div.

https://www.dic-global.com/en/products/adhesive_tapes

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