

TECHNICAL DATA SHEET



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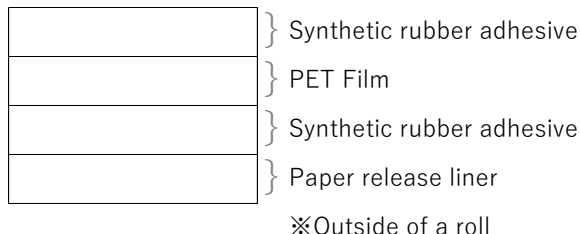


1Y08A1 E Color & Comfort

Polyester Film Based Double Coated Adhesive Tape

DAITAC® #8616ER-80

■ Construction



■ Characteristics

- ✓ Excellent adhesion and durability
- ✓ Excellent adhesion to LSE substrates (polyolefin plastic, rubber and thermoplastic elastomers.)
- ✓ Product does not use the 6 restrictive substances of the RoHS Directive.

■ Applications

- ✓ Used in application for bonding rubber grips and rubber padding.

■ Properties

Test item	Condition	Substrate	Unit	#8616ER-80
Thickness	Except release liner	-	mm	0.08
180 deg. peel strength	Conform to JIS Z0237	SUS (hairline)	N/20mm	18
		ABS	N/20mm	21.5
		PP	N/20mm	13
		CR Rubber	N/20mm	7
		SUS (hairline)	N/20mm	8
Static shear	40°C, 0.5kg	SUS (hairline)	hr	24 <

- Remarks Adhesion to rubber materials may decrease with age due to the migration of chemicals within the rubber. Make sure to check chemical migration in advance before using this product.

- Size 1,060mm in max width 50m in length

DIC Corp.

Composite Materials Product Div.

https://www.dic-global.com/en/products/adhesive_tapes

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