

# TECHNICAL DATA SHEET



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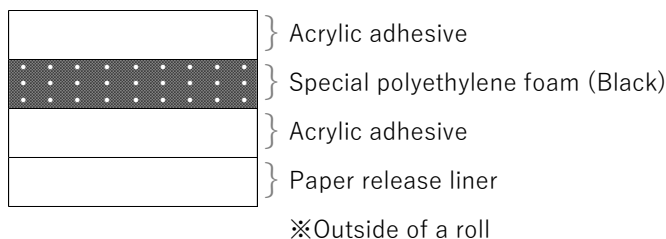


1S96A2 E Color & Comfort

Thin type Foam Based Double Coated Adhesive Tape

## DAITAC® #8402BLACK-150

### Construction



### Characteristics

- ✓ Good adhesion and conformability
- ✓ Moderate tensile strength which gives it excellent workability when laminating.
- ✓ Product does not use the 6 restrictive substances of the RoHS Directive.

### Applications

- ✓ For waterproofing equipment and devices such as mobile electronics.
- ✓ For bonding rigid materials like reinforced plastic, metal and glass panel
- ✓ For bonding various materials, nameplate

### Properties

Test item	Condition	Substrate	Unit	#8402BLACK-150
Thickness	Except release liner	-	μm	150
180 deg. peel strength	Conform to JIS Z0237	SUS (hairline)	N/20mm	15
		ABS	N/20mm	15
Push Out	DIC method	ABS/AC	N/4cm <sup>2</sup>	140
Static shear	70°C, 0.5kg	SUS (hairline)	hr	24 <
Impact resistance	DIC method 300g	ABS	height[cm]	60
Waterproof (IPX7)	A depth of 1m for 30 min.	Flat-surface	-	Excellent
		Uneven surface(30 μm)	-	Excellent
		Uneven surface(50 μm)	-	Poor

**Remarks** Foam carrier may contain large bubbles due to manufacturing method.

If you will use this tape for water-proof parts, please inspect there is no bubble in the parts of these tapes.

**Size** 980mm in max width 50m in length

DIC Corp.

Composite Materials Product Div.

[https://www.dic-global.com/en/products/adhesive\\_tapes](https://www.dic-global.com/en/products/adhesive_tapes)

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