# **TECHNICAL DATA SHEET**



DIC PSAs web page

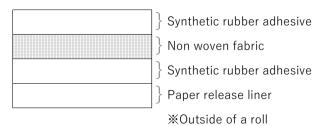


0R20A4 E Color & Comfort

Excellent Adhesion non-woven Based Double Coated Adhesive Tape

# DAITAC® #8840ER

# Construction



# Characteristics

- ✓ Excellent adhesion and durability.
- ✓ Excellent adhesion to LSE substrates(polyolefin plastic, rubber and thermoplastic elastomers.)
- ✓ Product does not use the 6 restrictive substances of the RoHS Directive.

## Applications

✓ Used in application for bonding rubber grips and rubber padding.

## Properties

Test item	Condition	Substrate	Unit	#8840ER
Thickness	Except release liner	-	mm	0.135
180 deg. peel strength	Conform to JIS Z0237	SUS (hairline)	N/20mm	29.4
		AL	N/20mm	30
		ABS	N/20mm	27
		PMMA	N/20mm	25
		PC	N/20mm	27
		PS	N/20mm	28
		PP	N/20mm	27
		CR Rubber	N/20mm	8
		EPDM Rubber	N/20mm	10
Static shear	40°C, 0.5kg	SUS (hairline)	hr	24 <

Remarks

Adhesion to rubber materials may decrease with age due to the migration of chemicals within the rubber. Make sure to check chemical migration in advance before using this product.

Size

1,060mm in max width

50m in length

DIC Corp.

Composite Solutions BU

https://www.dic-global.com/en/products/adhesive\_tapes/