

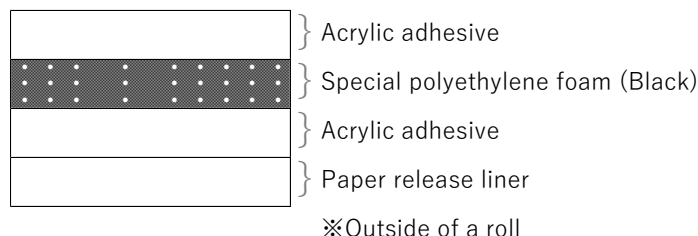


# TECHNICAL DATA SHEET

Thin type Foam Based Double Coated Adhesive Tape

## DAITAC® #8402BLACK-150

### Construction



### Characteristics

- ✓ Good adhesion and conformability
- ✓ Moderate tensile strength which gives it excellent workability when laminating.
- ✓ Product does not use the 6 restrictive substances of the RoHS Directive.

### Applications

- ✓ For waterproofing equipment and devices such as mobile electronics.
- ✓ For bonding rigid materials like reinforced plastic, metal and glass panel
- ✓ For bonding various materials, nameplate

### Properties

Test item	Condition	Substrate	Unit	#8402BLACK-150
Thickness	Except release liner	-	$\mu\text{m}$	150
180 deg. peel strength	Conform to JIS Z0237	SUS (hairline)	N/20mm	15
		ABS	N/20mm	15
Push Out	DIC method	ABS/AC	N/4cm <sup>2</sup>	140
Static shear	70°C, 0.5kg	SUS (hairline)	hr	24 <
Impact resistance	DIC method 300g	ABS	height[cm]	60
Waterproof (IPX7)	A depth of 1m for 30 min.	Flat-surface	-	Excellent
		Uneven surface(30 $\mu\text{m}$ )	-	Excellent
		Uneven surface(50 $\mu\text{m}$ )	-	Poor

### Remarks

Foam carrier may contain large bubbles due to manufacturing method.

If you will use this tape for water-proof parts, please inspect there is no bubble in the parts of these tapes.

### Size

980mm in max width 50m in length