

# TECHNICAL DATA SHEET



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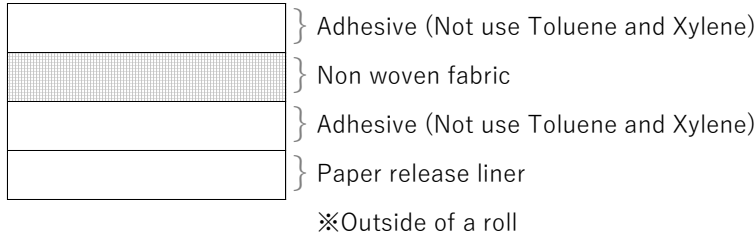


0E32A5 E Color & Comfort

Toluene and xylene free double coated adhesive tape

## DAITAC® #815AT

### ■ Construction



### ■ Characteristics

- ✓ Does not use substances(Toluene etc.) listed in the "Indoor Concentration Guidelines for Chemical Substances" formulated by the Ministry of Health, Labour and Welfare of Japan.
- ✓ Excellent adhesion to various plastic material and metal
- ✓ Product does not intentionally use any of the 10 restricted substances under the RoHS Directive.

### ■ Applications

- ✓ For bonding various automotive interior materials like cushion.
- ✓ Great for bonding construction material. Can be used for temporary bonding applications
- ✓ For bonding various electrical equipment, mobile device

### ■ Properties

Test item	Condition	Substrate	Unit	#815AT
Thickness	Except release liner	-	mm	0.1
180 deg. peel strength	23°C, 1hr	SUS (hairline)	N/20mm	14
		PC	N/20mm	14
		ABS	N/20mm	13
		PP	N/20mm	10
Static shear	40°C, 1kg	SUS (hairline)	mm/hr	< 1.5
VOC Emission (Toluene)	DIC method	-	μg/100cm <sup>2</sup>	< 1
VOC Emission (Total amount)	DIC method	-	μg/100cm <sup>2</sup>	120

■ Size                    1,060mm in max width    50m in length

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