TECHNICAL INFORMATION

Foam Based Double Coated Adhesive Tape

DAITAC #8404TD Black

CONSTRUCTION

Tape Thickness
0.4 mm

Acrylic adhesive
(Non Toluene and Xylene)

Special polyethylene foam

Paper release liner

CHARACTERISTIC

• Non Toluene and Xylene.
• Not use fourteen chemical substances specified by Ministry of Health, Labour and Welfare (Japan).
• Excellent peel strength and push strength
• Excellent conformability
• Good workability

APPLICATION

• For emblems, panels, various building materials
• For exterior parts of automobiles like side visor
• For various interior parts of automobiles

PROPERTY

<table>
<thead>
<tr>
<th></th>
<th>Unit</th>
<th>#8404TD Black</th>
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<tbody>
<tr>
<td>Thickness</td>
<td>mm</td>
<td>0.4 (0.3~0.42)</td>
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<tr>
<td>Peel strength at 180° angle</td>
<td>SUS</td>
<td>N/20mm</td>
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<td>P P</td>
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<tr>
<td>Shear adhesive strength</td>
<td>SUS/SUS</td>
<td>N/cm²</td>
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<tr>
<td>Holding Power (40°C, 1kg)</td>
<td>mm/hr.</td>
<td>2 &gt;</td>
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<tr>
<td>Quantity of Toluene</td>
<td>μg/100cm²</td>
<td>1.6</td>
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STANDARD SIZE
980mm in max width / 10m, 30m in length

※Semi Standard Product

DIC Corporation Application Materials Div.
http://www.dic-global.com/en/

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