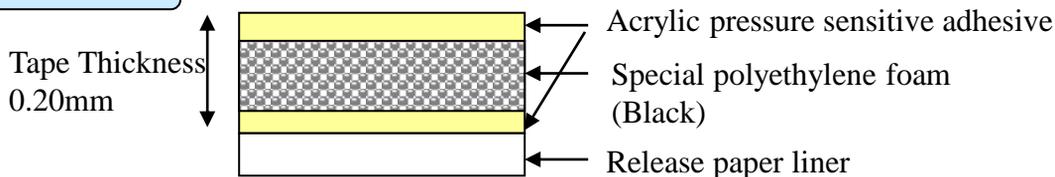


TECHNICAL INFORMATION

For
waterproof
parts

Thin type Foam Based Double Coated Adhesive Tape
DAITAC #8402BLACK
CONSTRUCTION

CHARACTERISTIC

- Excellent impact resistance and durability
- Good adhesion to uneven surface
- Good workability

APPLICATION

- For waterproof parts of electrical equipment such as mobile phone

PROPERTY

		Units	#8402BLACK
Tape thickness		μm	200
Peel strength (Conform to JIS Z0237)	SUS	N/20mm	15.0
	ABS		15.0
Push adhesive strength (DIC method)	ABS	N/4cm ²	140
Holding power (Conform to JIS Z0237)	70°C 500g/4cm ²	h	24<
Impact resistance (DIC method)	ABS Weight : 300g	Hihgt (cm)	60
Waterproof (Conform to JIS C0920, IPX7)	Flat-surface	a depth of 1m for 30 min.	Good
	Uneven surface(30μm)		Good
	Uneven surface(50μm)		Good

***Caution:** There are some large bubbles which size is 1mm over in these tapes rarely. There is a possibility that these bubbles decrease the water-proof property of these tapes. If you will use this tape for water-proof parts, please inspect there is no bubble in the parts of these tapes.

Size

980mm in max width / 50m in length

DIC Corporation Composite Material Product div. <http://www.dic-global.com/en/>

Items mentioned in this information are for customers' reference and limited to certain examples although they are based on the most reliable data obtained by our company. It is hoped that customers make the best use of these products after careful examination. Concerning to use and processing the products on this documents, it is not guaranteed a industrial ownerships of a third party. All recipes and processes should be modified, if necessary to conform with particular application.