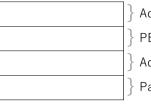
TECHNICAL DATA SHEET



Toluene and xylene free, and Removability Double Coated Adhesive Tape

DAITAC[®] #8616TDR

Construction



Adhesive (Not use Toluene and Xylene) PET Film Adhesive (Not use Toluene and Xylene) Paper release liner

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Characteristics

- ✓ Does not use substances(Toluene etc.) listed in the "Indoor Concentration Guidelines for Chemical Substances" formulated by the Ministry of Health, Labour and Welfare of Japan.
- ✓ Great removability without need heating when recycling bonded parts.
- ✓ Excellent reworkability and disassembly due to the use of tough non-woven fabric.
- \checkmark Product does not use the 6 restrictive substances of the RoHS Directive.

Applications

✓ For bonding recyclable electrical equipment

Properties

Test item	Condition	Substrate	Unit	#8616TDR
Thickness	Except release liner	-	mm	0.1
180 deg. peel strength	23°C, 1hr	SUS (hairline)	N/20mm	15
		Galvanized steel	N/20mm	14
		PC/ABS	N/20mm	16
Static shear	70°C, 0.5kg	SUS (hairline)	hr	24 <
Dynamic Shear Strength	-	SUS (hairline)	N/4cm²	510
Tensile strength	MD	-	N/20mm	71
	TD	-	N/20mm	88
Reworkability	60°C90%RH, 7days	Galvanized steel	-	Excellent
		HIPS	-	Excellent



1,000mm in max width

50m in length

DIC Corp.

Composite Materials Product Div. https://www.dic-global.com/en/products/adhesive_tapes

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